



SDS Number: Liquid Rubyfluid
Revision Date: 4/4/2025

SAFETY DATA SHEET

This Safety Data Sheet (SDS) covers welding consumables and related products and complies with OSHA's Hazard Communication Standard (29 CFR 1910.1200) and the Superfund Amendments and Reauthorization Act (SARA) of 1986. Refer to the OSHA standard for specific requirements. This SDS is available on our website at www.forneyind.com, through your sales representative, or by contacting customer service at 1-800-521-6038.

SECTION 1 – PRODUCT AND COMPANY IDENTIFICATION:

Manufacturer/Supplier: Forney Industries, Inc.
Address: 2057 Vermont Drive Fort Collins, CO 80525
Website: www.forneyind.com
Email: CustomerService@forneyind.com
Phone Number: +1 (800) 521-6038
USA Emergency Phone Number: +1 (800) 535-5053
International Emergency Phone Number: +1 (352) 323-3500
Trade Name: Liquid Rubyfluid

Recommended Use: Soft Soldering Flux

Forney ITEM#'s: **38120, 60301**

SECTION 2 – HAZARDS IDENTIFICATION:

Classification of the substance or mixture

GHS Classification in accordance with OSHA HCS (29 CFR 1910)

Acute toxicity, Oral (Category 4)	H302
Skin corrosion (Category 1B)	H314
Serious eye damage (Category 1)	H318
Acute aquatic toxicity (Category 1)	H400
Chronic aquatic toxicity (Category 1)	H410

See below for full text of H-Statement

GHS Label Elements, including precautionary statements

Pictogram(s):



Signal Word: Danger



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SECTION 3 - COMPOSITION/INFORMATION ON INGREDIENTS:

Hazard Statement(s)

- H302 Harmful if swallowed
H314 Causes serious eye damage
**H318 Causes severe skin burns and eye damage
**H400 Very toxic to aquatic life
H410 Very toxic to aquatic life with long lasting effects
**May be omitted from label due to presence of stronger statement.

Precautionary statement(s)

- P260 Do not breathe mist, fumes, or vapors
P264 Wash skin thoroughly after handling
P270 Do not eat, drink or smoke when using this product
P273 Avoid release to the environment
P280 Wear protective gloves/protective clothing/eye protection/face protection
P301+P312+P330 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell. Rinse mouth
P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340+P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor
P305+P351+P338+P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call POISON CENTER/doctor
P363 Wash contaminated clothing before reuse.
P391 Collect spillage
P405 Store locked up
P501 Dispose of contents and/or container to an approved waste disposal plant

Hazards not otherwise classified or not covered by GHS: None

SECTION 4 – FIRST AID MEASURES:

Description of first aid measures

- General advice:** Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.
- Inhalation:** If breathed in, move to fresh air. If not breathing, give artificial respiration. Consult a physician.
- Eyes:** Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician. Continue rinsing eyes during transport to hospital.
- Skin:** Wash off with soap and plenty of water. Consult a physician.
- Ingestion:** Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

Most Important Symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in section 2 (labeling)



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SECTION 5 – FIRE-FIGHTING MEASURES:

Flash Point: NA

Flammable Limits: NA

Extinguishing Media: Dry chemical, CO₂ foam

Auto Ignition Temperature: None

Special Fire Fighting Procedures: Normal cautions when dealing with chemicals.

Unusual Fire and Explosion Hazards: Will release small amounts of HCl upon decomposition

SECTION 6 – ACCIDENTAL RELEASE MEASURES:

Personal Precautions and Equipment and emergency procedures: Use personal protective equipment. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. *See section 8 for personal protection.*

Environmental Precautions: Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

In Case Material is spilled: First neutralize with soda ash or sodium bicarbonate, dilute with water and dispose of in accordance with EPA regulations.

SECTION 7 – HANDLING AND STORAGE:

Precautions for safe handling: Avoid contact with skin and eyes.

For full precaution statements see Section 2

Storage Requirements: Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

SECTION 8 – EXPOSURE CONTROLS AND PERSONAL PROTECTION:

OSHA Permissible Exposure Limit (PEL): 2.5 mg/m³

ACGIH Threshold Limit Value (TLV): 2.5 mg/m³

Engineering Controls: Use local exhaust ventilation to maintain air concentrations of vapors and fumes below occupational exposure standards.

Special Engineering Control Needs: NA

Respiratory Protection: Where risk assessment shows air-purifying respirators are appropriate, use a full-face respirator with multi-purpose combination (USA) or ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (USA) or CEN (EU).

Protective Gloves: Handle with gloves. (Nitrile Rubber recommended) Gloves must be inspected prior to use. Use proper glove removal techniques (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good lab practices. Wash and dry hands after handling.

Eye Protection: Use tightly fitting safety goggles. Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (USA) or EN 166 (EU)



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Body Protection: Complete suit protecting against chemical, flame retardant antistatic protective clothing. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

SECTION 9 – PHYSICAL AND CHEMICAL PROPERTIES:

Appearance	Red liquid
Odor	None
Odor threshold	No data available
pH	4.00-5.00 @ 20-25°C
Melting point/Freezing point	< -1°C / 30°F
Initial boiling point and boiling range	107°C / 225°F
Flash point	No data available
Evaporation rate (Butyl Acetate = 1)	< 1
Flammability (Solid, gas)	No data available
Upper flammability or explosive limits	No data available
Lower flammability or explosive limits	No data available
Vapor pressure	No data available
Vapor density	<18 mmHg @ 20°C
Relative density	1.260 (Water = 1)
Solubility(ies)	Soluble in water
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Viscosity	No data available

SECTION 10 – STABILITY AND REACTIVITY:

Reactivity: No data available

Stability: Product is stable under recommended storage conditions

Possibility of hazardous reactions: No data available

Conditions to Avoid: Metals

Incompatibility: Alkaline, strong oxidizers or reducers, cyanides or combustible materials

Hazardous Decomposition Products HCl, zinc chloride, zinc oxide

In the event of fire: See Section 5



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SECTION 11 – TOXICOLOGICAL INFORMATION:

Likely Route(s) of Exposure: Inhalation, ingestion, skin and eye contact

Symptoms (Immediate and Chronic) from

Acute Exposure No data available

Prolonged or Repeated Exposure No data available

Measure(s) of toxicity

No data available

Is this chemical listed in the National Toxicology Program (NTP) Report on Carcinogens?

No data available

Is this chemical found to be a potential carcinogen in the International Agency for Research on Cancer (IARC) Monographs or by the Occupational Safety and Health Administration (OSHA) No data available

SECTION 12 – ECOLOGICAL INFORMATION:

Toxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential No data available

Mobility in soil No data available

Other adverse effects **Hazard to ozone layer:** No data available

SECTION 13 – DISPOSAL CONSIDERATIONS:

Waste treatment methods

Product Contact a licensed professional waste disposal service to dispose of this material.

Contaminated packaging Dispose of as unused product.

SECTION 14 – TRANSPORT INFORMATION:

D.O.T. (USA)

Proper Shipping Name: Zinc Chloride Solution (Contains Zinc Chloride)

Identification Number: UN1840

Hazard Class(es): 8

Packing Group: III

Marine Pollutant? Yes

Ground USA: (1-gallon and smaller)

Classified as **ORM-D**. Refer to USA CFR 49 Regulations.

Recommended Shipper be trained and certified.

Ground Canada: (1-gallon and smaller)

Classified as **Consumer Commodity**.

Refer to TDG regulations (Canadian Transportation of Dangerous Goods regulations).

Recommended Shipper be trained and certified.



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SECTION 15 – REGULATORY INFORMATION:

SARA 302 Components	No Chemicals in this material are subject to the reporting requirement of SARA Title III, Section 302.
SARA 313 Components	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.
SARA 302 Components	Fire Hazard, Acute Health Hazard, Chronic Health Hazard

California Prop. 65 Components

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

SECTION 16 – OTHER INFORMATION:

Further information:

Judgments as to the suitability of information herein or the purchaser's purposes are necessarily the purchaser's responsibility. The above information does not represent any guarantee of the properties of the product. It is believed to be correct, but does not purport to be all inclusive and should be used only as a guide. Reasonable care has been taken in the preparation of this material, and is based on the present state of our knowledge.